



A White Paper for The BlueDuct®

# Frequently Asked Questions (FAQ)

The BlueDuct® is an underground HDPE air duct system designed specifically for underground or below slab forced air systems. This system meets all codes for underground duct in the United States. No other underground duct on the market can make that claim. In fact, The BlueDuct was specifically designed to address common shortfalls and issues such as air leakage, mold, mildew, radon, inadequate thermal efficiency, difficulty installing insulation in the field, corrosion, sustainability, and challenges to properly demonstrate or seal test. This document provides some answers for commonly asked questions or concerns. For more information and documents referenced in this FAQ please refer to our web site [www.aqcind.com](http://www.aqcind.com).

# TABLE OF CONTENTS

|                                                                                            |   |
|--------------------------------------------------------------------------------------------|---|
| “Does The BlueDuct need to be field insulated? What is its R-Value?” .....                 | 3 |
| “How does the NSF Protocol P374 compare to the ASTM C518 Thermal Transmission Test?” ..... | 3 |
| “Is The BlueDuct made from High Density Poly Ethylene (HDPE)?” .....                       | 4 |
| “What U.S. code approvals does The BlueDuct meet?” .....                                   | 4 |
| “Does The BlueDuct need to meet UL181, ASTM E84?” .....                                    | 5 |
| “Does The BlueDuct have thermal expansion issues with temperature variations?” .....       | 5 |
| “Does The BlueDuct carry a manufacturer’s warranty?” .....                                 | 6 |
| “Does The BlueDuct have any special backfill requirements?” .....                          | 6 |
| “Do I need to field fabricate boots and diffuser boxes?” .....                             | 6 |
| “Can The BlueDuct be leak tested?” .....                                                   | 6 |
| “Is The BlueDuct a hazardous material?” .....                                              | 7 |
| “How long will the BlueDuct last?” .....                                                   | 7 |
| “How can I get answers to more questions?” .....                                           | 8 |

### **“Does The BlueDuct need to be field insulated? What is its R-Value?”**

No, The BlueDuct does not need to be field insulated. The BlueDuct was designed to be self-insulated to an R-10 equivalent performance standard. Because of a unique and proprietary manufacturing technique, the polyethylene (HDPE) material used to make The BlueDuct has been formulated to give the product very good thermal properties plus a thermal mass component that provides excellent overall thermal efficiency. While most underground ducts are required to factory apply an additional insulation product, or rely on the installing contractor to properly apply and water-proof field insulation to meet codes of R-3.5, R-5 or R-8 depending upon the location and application, The BlueDuct has been demonstrated to meet an R-10 equivalent Thermal Efficiency Performance<sup>1,2</sup>, so that additional insulation is not required for The BlueDuct for underground or below slab applications. After thousands of installs, The BlueDuct has been proven to provide excellent thermal efficiency.

### **“How does the NSF Protocol P374 compare to the ASTM C518 Thermal Transmission Test?”**

**Before reading on, ask yourself: when supplying 100°F air into a duct, are you most concerned:**

- A.** ...with delivering air out of the duct that is close to the 100°F air put into the duct?
- B.** ...with the time it takes for the 100°F air to drop down to its surrounding temperature only once the fan shuts off?

Answer “A” describes the NSF Protocol P374 thermal distribution efficiency test. Answer “B” describes the ASTM C518 thermal transmission test.

Developed nearly 10 years ago, the NSF Protocol P374<sup>3</sup> is a side-by-side performance comparison between a tested duct and a duct insulated with a known R-10 insulation product. Both ducts are buried in a trench with air movement. The two ducts are tested with air moving for both heating and cooling. The test involves multiple temperature sensors in both the duct and the dirt surrounding the duct. The Thermal Distribution Efficiency<sup>4</sup> (TDE) for each duct is calculated after 10 cycles for heating and 10 cycles for cooling by the temperature difference between the air inlet and the air outlet. If the TDE of the test duct is within 10% of the insulated duct, the tested duct is determined to be R-10 equivalent. In the past 10 years, the BlueDuct has been tested multiple

-----  
<sup>1</sup>NSF Protocol P374 – Air Duct Thermal Efficiency Performance

<sup>2</sup>ICC-ES PMG Listing – PMG-1023

<sup>3</sup>NSF Protocol P374 – Air Duct Thermal Efficiency Performance

<sup>4</sup>NSF Protocol P374 – Air Duct Thermal Efficiency Performance

times to the NSF Protocol P374 with the same successful results. NSF administered the most recent test; and once again, it proved that the BlueDuct has a higher TDE (more efficient thermal distribution efficiency) than the R-10 duct in both heating and cooling. To maintain a NSF listing, the manufacturing plants are routinely audited.

The ICC listing criteria specifically developed for Plastic Underground Air Ducts<sup>5</sup> recognizes the NSF Protocol P374. Both NSF and ICC recognize that the ASTM C518 test method for determining R-Value is a static test intended mainly for flat stock insulation material. The ASTM test does not account for dynamic effects such as thermal mass, convection and wall effects from air flowing through a buried duct. The ICC LC1014 states “thermal performance of air ducts constructed of different materials and insulated with different types or thicknesses of insulating materials may be compared to systems of known thermal values as described in NSF Protocol 374...”

### **“Is The BlueDuct made from High Density Poly Ethylene (HDPE)?”**

Yes, The BlueDuct is made from HDPE. The BlueDuct is manufactured from HDPE using an innovative process which adds an inherent insulation capability and results in a self-insulated final product that is light weight and is very easy to install. In 2014, ICC performed a detailed analysis to verify that HDPE is used in our manufacturing processes. ICC regularly visits our manufacturing sites as part of the listing conformance which we have held with ICC for over a decade.

### **“What U.S. code approvals does The BlueDuct meet?”**

The BlueDuct meets all National required codes for underground ducts in the United States. The most widely accepted and trusted code compliancy and listing agency in America is ICC Evaluation Service.<sup>6</sup> The ICC-ES reviews 3rd party product tests to verify compliance with all applicable codes and standards. The ICC-ES PMG-1023 Listing certifies The BlueDuct’s compliance with the following codes:

- ✓ Current Editions of the Uniform Mechanical Code® (UMC)<sup>7</sup>
- ✓ Current Editions of the International Mechanical Code® (IMC)
- ✓ Current Editions of the International Residential Code® (IRC)
- ✓ Current Editions of the California Mechanical® (CMC)
- ✓ Accordance with Section 603.8 of the IMC, Section M1601.1.2 of the IRC and Section 105.0 of the UMC

---

<sup>5</sup> PMG Listing Criteria For Underground Plastic Air Ducts – LC1014 (Reference EG290), Approved June 2008

<sup>6</sup> A Subsidiary of the International Code Council®

<sup>7</sup> Uniform Mechanical Code is a copyrighted publication of the International Association Officials.

In California, The BlueDuct is generally preferred to other underground ducting alternatives for its green, sustainable benefits such as low VOC's, resistance to mold, mildew, radon and recyclability.

**In addition the PMG-1023 certifies The BlueDuct compliant with the following standards:**

- ✓ ASTM D 2412 Standard Test Method for Determination of External Loading Characteristics of Plastic Pipe by Parallel Plate Loading
- ✓ LC1014 Listing Criteria for Underground Plastic Air Ducts
- ✓ UL 723 Test for Surface Burning Characteristics of Building Materials  
Below Flood Plain Elevation – The BlueDuct tested to withstand 8 feet under water for 7 days with no leakage
- ✓ R-Value Equivalence – When tested according to NSF Protocol P374, The BlueDuct exhibited thermal performance equivalent to PVC duct with an external R-10 known value insulation
- ✓ In accordance with Section 603.3 of the IMC, “designed for use in systems with a maximum rated positive pressure equivalent to 10 inch water column and a maximum rated negative pressure of 2 inch water column”. The BlueDuct has actually been tested to withstand 42 inches of water column positive pressure.

 **“Does The BlueDuct need to meet UL181, ASTM E84?”**

No, The BlueDuct is made from HDPE. Per ICC LC1014, plastic underground ducts made from HDPE are specifically excluded from having to meet the UL181, ASTM E84 flame and smoke.

 **“Does The BlueDuct have thermal expansion issues with temperature variations?”**

No, The BlueDuct is highly resistant to thermal expansion and contraction with temperature variation. Moreover, The BlueDuct is joined in the field using a proprietary joining method that provides a deliberate, additional flexibility with regards to thermal expansion and contraction. The entire concept of significant temperature variation in buried applications is generally not an issue because ground temperatures remain relatively stable. One of the key benefits of underground duct applications is the improved energy efficiency gained from stable ground temperature.

 **“Does The BlueDuct carry a manufacturer’s warranty?”**

Yes, The BlueDuct has a 10-year limited warranty. The key portion of the warranty is shown below:

*AQC Industries (AQC) warrants that in normal and contemplated use and service, The BlueDuct® Products shall be free from defects in manufacturing materials and workmanship for a period of ten (10) years from the date of manufacture set forth on each of The BlueDuct® Products (the Limited Warranty). The Limited Warranty shall only be applicable if AQC is given prompt written notice specifying the nature of the warranty claim within the applicable warranty period.*

 **“Does The BlueDuct have any special backfill requirements?”**

Yes, underground ducts typically require special fill such as dry silica sand or pea gravel. See our installation instructions.

 **“Do I need to field fabricate boots and diffuser boxes?”**

No, The BlueDuct is engineered to be a complete system with a full complement of sealed boots and diffuser boxes that extend all the way to the finished floor. AQC is the only manufacturer that provides a complete system on every project. This makes the leak testing process post install, and prior to backfilling a slab pour, much easier and assured.

 **“Can The BlueDuct be leak tested?”**

Yes, The BlueDuct is a completely sealed system including sealed boots and diffuser boxes. It is highly recommended to perform a leak test after duct install before and again after backfill. This gives the installing contractor, project team and building owner the confidence of a sound install before the slab is poured.

---

<sup>8</sup> ICC-ES PMG Listing – PMG-1023

<sup>9</sup> 2012 and 2009 International Mechanical Code (IMC), Section 603.8 Underground Ducts.

<sup>10</sup> Products are not reviewed or certified under LEED. LEED credit requirements cover the performance of materials

 **“Is The BlueDuct a hazardous material?”**

No, The BlueDuct is made from HDPE which is a non-hazardous material, and fully recyclable. Moreover, the gaskets used to seal The BlueDuct have a zero VOC, and the caulk meets the Green Building Council standards for LEED® 10 points.

Safety and environmental questions come up frequently with FRP systems, where precautions such as the following are given.

**For FRP Systems:**

- ✓ All solvents must be collected in a DOT Approved metal container at the end of each day.
- ✓ The collected solvent must be disposed of through a licensed hazardous waste treatment facility.
- ✓ Extended storage above 80F can decrease the reactivity of the resin (i.e. VOC emissions).
- ✓ Anyone coming into contact with the resin or catalyst must wear rubber gloves and protective eyewear.
- ✓ OSHA approved, fine particle dust masks must be worn when cutting the duct.
- ✓ FRP ductwork must be installed by qualified, experienced mechanics, who have a minimum of 5 years' experience with the lay-up, fabrication and joining of FRP.
- ✓ FRP is not a recyclable material.

 **“How long will the BlueDuct last?”**

Polyethylene has been used for underground piping for over 40 years. It has been applied to underground ductwork, AQC's BlueDuct, for over 20 years. The molecular structure of Polyethylene is not measurably or significantly affected by moisture, oxygen, salts, acids, or bases which make it a perfect material for use in the construction of underground duct systems. All plastics have some susceptibility to UV radiation degradation over the long term, many years' worth, exposure to UV radiation from sunlight.

The BlueDuct is formulated with a UV inhibitor in the roto-mold grade HDPE resin.

AQC also inventories the BlueDuct indoors in our warehouse. The product is typically assembled within a matter of days after arriving at the job site and the duct should be backfilled within days or weeks after assembly.

There is very little research available on the long term degradation of polyethylene duct, but there has been a lot of research on the time frame for water bottles, also made of polyethylene, to biodegrade in landfills. It has been estimated to be “at least 450 years ... it can even take some bottles up to 1000 years”. This is bad news for landfills. However, it is great news for the lifespan of our robust BlueDuct underground duct

 **“How can I get answers to more questions?”**

For more questions regarding The BlueDuct® system, please contact AQC at:

E-mail: [team@aqcind.com](mailto:team@aqcind.com)

Phone: 1-877-783-1520

Website: [www.aqcind.com](http://www.aqcind.com)